

METALLOGRAPHY LABORATORY



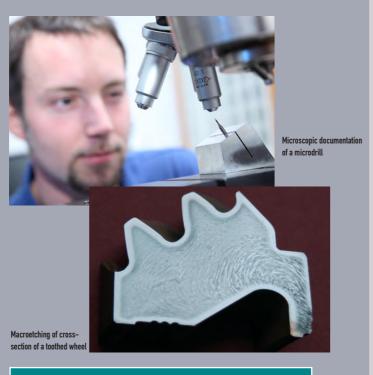
EXPERTISE AND HIGH-TECH EQUIPMENT

FOR YOUR SUCCESS

Metallographic characterisation of components

Instrumented hardness testing

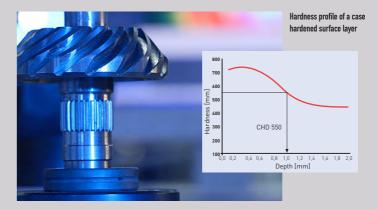
Characterisation of the structure and microstructure of structural and functional components of different metallic materials, metal / ceramic material composites, electronic components and similar.



Our fields of expertise

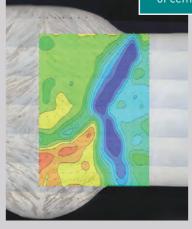
- Preparation of metallographic specimens of components in the size range from < 0.1 mm to > 1 dm
- Characterisation of inhomogeneous surface layers (e.g. microstructure characterisation of carburised or nitrided surfaces)
- Material characterisation in accordance with different standards (e.g. cleanliness testing)
- Preparation and characterisation of special materials

Performance of instrumented micro, small load and macro hardness testing for the characterisation of bulk materials and surfaces.



Our fields of expertise

- Measurement of hardness profiles of component cross-sections
- Measurement of high-resolution surface hardness profiles
- Hardness measurement of metallic and ceramic coatings
- Determination of Palmqvist toughness of cemented carbides



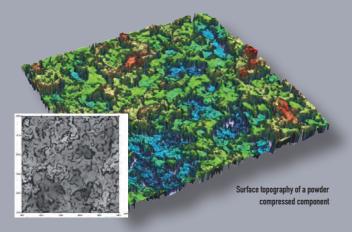
Hardness map of a welding seam

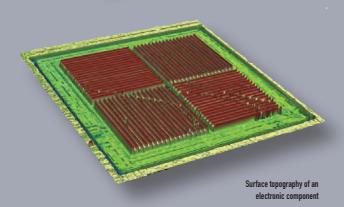


Analysis of surface structures & topographies

Fracture surface analysis – damage analysis

3D-characterisation of surfaces using confocal microscopy and scanning electron microscopy.





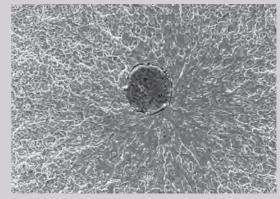
Our fields of expertise

- Roughness measurements (R_a, R_i, R_z)
- Wear characterisation of wear specimens, components and tools
- Recording of topographic images of components

Fractographic analysis (macroscopic, microscopic), including determination of crack initiation, crack growth and assessment of the cause of damage.



FIB section of coating defect



Non-metallic inclusion as the cause of fracture

Our fields of expertise

- Fractographic analysis of crack initiation and crack growth
- Determination of fracture mechanisms
- Damage analysis

RANGE OF SERVICES

AND EQUIPMENT





Our range of services

- Preparation of metallographic specimens
 (metallic materials, metal / ceramic composites, electronic components ...)
- **Light microscopic analysis** (microstructure documentation, microstructure assessment)
- Stereo microscopic analysis (fractography)
- . Micro, small load and macro hardness testing
- Automated hardness profile testing (20 mN to 2500 N)
- Coating adhesion testing using hardness indentation method
- Coating hardness testing using instrumented microhardness method
- Roughness measurement (R_a, R_t, R₂) by means of confocal microscopy
- Preparation of topographic images with qualitative and quantitative evaluation in 2D and 3D, including small to medium-sized components, cutting edges, friction traces, wear surfaces and similar
- Tribological ball-on-disc tests at room temperature, dry or lubricated, including subsequent 3D evaluation of friction traces
- Mobile metallography (on-site testing)
- One or more days of **on-site training** in metallographic preparation and microstructure assessment

Standard methods

- Cleanliness testing in accordance with DIN 50602, ASTM E45, DIN EN 10247, ISO 4967
- Assessment of carbide banding and carbide network in accordance with SEP 1520
- Grain size in accordance with DIN EN ISO 643 and ASTM F112
- Decarburisation in accordance with DIN EN ISO 3887
- Hardness testing in accordance with Brinell (DIN EN ISO 6506-1), Vickers (DIN EN ISO 6507-1), Rockwell (DIN EN ISO 6508-1)
- Instrumented hardness testing (DIN EN ISO 14577-1)
- Determination of case hardening depth (DIN EN ISO 2639) and hardening depth after nitriding (DIN 50190-3)

Our equipment

- Coarse and fine cutting machines for sample preparation
- Devices for hot and cold mounting of specimens
- Automated and manual grinding and polishing devices
- Electrochemical polishing and etching equipment
- Light microscope incl. digital image capture and automatic xy-table for the analysis of large specimens
- Stereomicroscope incl. 3D image capture
- Quantitative image analysis system
- Scanning electron microscope incl. analysis (EDX, WDX, EBSD)*
- Nanofocus µsurf confocal microscope (profilometer) with automatic xy-table (analysis of large surfaces)
- Instrumented microhardness, small load and macrohardness testers in the load range from 20 mN to 2500 N (HV, HRC, HB, HM) with automatic xy-testing tables
- Room temperature tribometer in the load range from 1 – 10 N

^{*} partly in cooperation with our scientific partners

FORSCHUNG GMBH



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